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#### SPECIFICATION

1. Title of the Invention: JOYSTICK

2. Claim

A joystick comprising:

a ball coupled to an operational lever, having a built-in permanent magnet;

a ball receptor for supporting said ball with a precession-freely; and

two pairs of magnetic sensors being built-in said ball receptor and perpendicularly intersecting each other,

a gradient direction and a size of said operational lever being decomposed into quadrature components by a rotational magnetic field of the permanent magnet, and output by said pairs of magnetic sensors,

wherein each of said magnetic sensors outputs a sinusoidal wave output whose phase differs from said rotational magnetic field of said permanent magnet with a  $1/4$  wavelength, and signal processes these outputs with an arithmetic circuit such that these outputs are linearized by performing an operation of an arithmetic on these outputs per  $1/4$  wavelength.

3. Detailed Description of the Invention

This invention relates to a non-contact type joystick with the purposes of an expansion of a detection angle range and an improvement of detection accuracy.

A joystick having an ability of controlling a device by decomposing a gradient direction and a size of an operational

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lever into quadrature components and electrically outputting is applied to the variety of fields such as a cursor control of a CRT display, a remote control of an industrial robot, a control lever of a television game, etc. For this joystick, there is a contact type joystick of which fixed transducers are disposed in X and Y directions which are two directions perpendicularly intersecting each other and a displacement angle component of the operational lever is decomposed into the rotational angles of the axes of two fixed transducers and then fetched, but for this contact type joystick, it can not expect to have a smooth operation thereof because of a complexity of a mechanism, and also there is a problem of a short lifetime caused by a wear-out, so that at the present time, it has a tendency to adopt many of a non-contact type joystick which combines a permanent magnet and a magnetic sensor for an angle detection, which will be described in the following.

With reference to Figs. 1 and 2, by describing one example of this non-contact type joystick, (1) refers to an operational lever, (2) refers to a ball of non-magnetic material which is fixed at one end of the operational lever (1), (3) refers to a cylindrical permanent magnet with axially magnetized, which is embedded inside the ball (2), and the operational lever (1) and the permanent magnet (3) share a center line which passes through a center of the ball (2). (4) refers to a ball receptor for supporting the ball (2) with a freely-precession, (5) and (6) refer to two magnetic sensors embedded into the ball receptor (4), and they are, for example, magnetoresistance elements (hereinafter, refers to as MR elements) of which a resistance value thereof varies with a directional change of a magnetic field. These respective MR elements (5), (6) are, for example, as shown in Fig. 3, such that two stripes (8a), (8b) of ferromagnetic metal thin films perpendicularly intersecting each other are deposited on an insulating substrate (7), and by applying a bias voltage

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$V_0$  to both terminals (9a), (9b) of these stripes (8a), (8b), and by demanding an output  $V$  from a mid-terminal (9c),  $V = kV_0 \sin 2\theta$  is then obtained. Herein,  $k$  is a constant inherent to a material, and  $\theta$  is an angle of an external magnetic field  $H$  observed from a direction  $P$  which forms  $45^\circ$  with the stripes (8a), (8b).

These two MR elements (5), (6) are disposed toward the center point of the ball (2) near the ball (2) and toward the  $X$  and  $Y$  directions which are two directions perpendicularly intersecting each other, and as a result of this, with the outputs of the two MR elements (5), (6), the gradient direction and the size of the operational lever (1) are decomposed into the  $X$ - $Y$  quadrature components and then detected. That is, now considering the  $X$ ,  $Y$ , and  $Z$  axes as shown in Fig. 4, disposing the respective MR elements (5), (6) on the  $XZ$  plane and the  $YZ$  plane as the magnetosensitive surfaces thereof being in parallel, and assuming that the magnetic field  $H$  of the permanent magnet (3) matching with the direction of the operational lever (1) is situated in a position where is rotated in an angle  $\theta$  from the  $X$  axis, and the magnetic field  $H$  is situated in a position where is inclined in an angle  $\varphi$  from the  $Z$  axis. Then, at this moment, the projection angles  $\theta_x$ ,  $\theta_y$  of the magnetic field  $H$  to the respective MR elements (5), (6) are represented as

$$\theta_x = \tan^{-1} (\tan \varphi \cdot \cos \theta)$$

$$\theta_y = \tan^{-1} (\tan \varphi \cdot \sin \theta).$$

Accordingly, the outputs  $V_x$ ,  $V_y$  of the respective MR elements (5) (6) become as

$$V_x = k V_0 \sin 2\theta_x \dots (1)$$

$$V_y = k V_0 \sin 2\theta_y \dots (2).$$

These equations (1) and (2) can be approximated as

$$V_x = 2k V_0 \tan \varphi \cdot \cos \theta \dots (3)$$

$$V_y = 2k V_0 \tan \varphi \cdot \sin \theta \dots (4)$$

assuming a case that  $\theta$  is sufficiently small. Therefore, from these equations (3) and (4), the rotational angle  $\theta$  and the

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inclination angle  $\varphi$  can be obtained by an arithmetic with the following equations.

$$\theta = \tan^{-1} \frac{V_y}{V_x} \quad \dots (5)$$

$$\varphi = \tan^{-1} \sqrt{\frac{V_x^2 + V_y^2}{2kV_0}} \quad \dots (6)$$

However, as can be seen from the equations (1) and (2), because that the outputs of the respective MR elements (5), (6) are sinusoidal wave outputs, the  $\theta$  and the  $\varphi$  are both non-linear, and thus there existed a problem that a detection range of a high accuracy would become narrower. In fact, the equations (5) and (6) are approximation equations which can be established only when the  $\varphi$  is sufficiently small, and the error would have been larger as the  $\varphi$  becomes larger. For example, Fig. 5 shows the results of which the maximum errors  $\max \delta \varphi$  and  $\max \delta \theta$  of the errors  $\delta \varphi = \varphi_0 - \varphi$ ,  $\delta \theta = \theta_0 - \theta$  between the inclination angle  $\varphi$ , the rotational angle of  $\theta$  the operational lever (1) computed as described above and the actual inclination angle  $\varphi_0$ , the actual rotational angle  $\theta_0$  are checked by varying the  $\varphi$ . As can be seen from the figure, both of the maximum errors  $\max \delta \varphi$  and  $\max \delta \theta$  reach to 1 degree by inclining the inclination angle  $\varphi$  of the operational lever (1) to an amount of  $15^\circ$ , and then further increasing the  $\varphi$ , it has a tendency to increase rapidly. As described above, an application to the various kinds of fields has been difficult for a conventional joystick, since a usage range is limited to a narrow range, from the detection accuracy viewpoint. Accordingly, the present invention has been made in the view of the problems described above, and provides a non-contact type joystick which is capable of expanding a detection range as large

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as possible, without reducing a detection accuracy.

The joystick according to the present invention is characterized in that, two magnetic sensors from which the two sinusoidal wave outputs whose respective phases to the magnetic field direction differ by a  $1/4$  wavelength are extracted, are placed on the surfaces perpendicularly intersecting each other within the magnetic field space provided from the permanent magnet fixed on the operational lever. Then, the detection outputs of the respective two sinusoidal waves of these magnetic sensors are processed by an electrical circuit with which they are summed and subtracted per a  $1/4$  wavelength range, respectively, thereby the linearized arithmetic outputs are obtained. Accordingly, the non-linear sinusoidal wave detection outputs of the respective magnetic sensors are extracted as the linearized arithmetic outputs, and an expansion of the detection range can be planned without reducing the detection accuracy.

In the following, an embodiment of the present invention will be described in detail with reference to the accompanying drawings. In Figs. 6 and 7, the same reference numbers represent the same elements as in Figs. 1 and 2, thus the details thereof are omitted. In the present invention, the things which are different from the conventional ones are the following two MR elements (10) (11) and the arithmetic circuits (12) (13). That is, the two MR elements (10) (11) are placed in the same positions as the conventional MR elements (5) (6), and the configurations thereof differ as follows. Now, describing the one MR element (10) placed in the X direction, as shown in Fig. 8, it is such that four ferromagnetic metal thin film stripes (15a) (15b) (15c) (15d) are formed on an insulating substrate (14), and two adjacent stripes (15a) (15b) are perpendicularly intersecting each other in sequence, and output an output V1 from the detection terminal  $\phi_1$  of the middle point thereof. Further, the remaining stripes (15c) (15d) are also perpendicularly intersecting each other,

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and output an output V2 from the detection terminal of the middle point thereof. Moreover, these two pairs of stripes (15a) (15b) and (15c) (15d) have the angle of  $45^\circ$  each other, both ends of the respective pairs are connected, and a common bias voltage V0 is applied from the current terminals  $\phi A, \phi B$  of these both ends. The MR element (10) with the structure as described above is that the MR element (16) of a three-terminal structure having the MR stripes (15a) (15b) of the pattern, perpendicularly intersecting each other, and the MR element (17) of a three-terminal structure, being respectively inclined in  $45^\circ$  with the pattern, having the MR stripes (15c) (15d) of the pattern, perpendicularly intersecting each other are such that  $\phi A, \phi B$  are respectively made to be as the common power supply terminals, and each of the elements (16) (17) can be formed independently. Then, but not shown, the respective MR elements (16) (17) are corresponding to the respective MR stripes (15a) (15b) (15c) (15d) and bridge-connected to two fixed resistors and differentially amplified, then output the detection voltages V1, V2, respectively. That is, when the magnetic field H is provided to the MR element (10) in the angle  $\phi x$  with respect to the reference direction P, then the outputs V1, V2 shown in the next equations are outputted.

$$V1 = k V_0 \cos 2\phi x$$

$$V2 = k V_0 \sin 2\phi x$$

That is, V1 and V2 are sinusoidal wave outputs whose phases differ in a  $1/4$  wavelength and it becomes the graph shown with the solid line in Fig. 9 when being plotted. However, the sinusoidal wave outputs V1, V2 such as the ones differing in a  $1/4$  wavelength are consisted of the convex shape portion A and the concave shape portion B which are gradually increasing and gradually decreasing, respectively. Therefore, as summing these convex and concave parts A, B by aligning both of these with the direction of either gradually increasing or gradually decreasing, and then as shown

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in the dotted line, each of the concave part and the convex part is averaged, and thus linearized outputs are obtained. Also, since these linearized outputs have respectively the same inclination at the respective wavelength ranges, the linearized arithmetic outputs would be obtained over the complete wavelength ranges by appropriately biasing them. Thus, calculating both of these outputs  $V_1$ ,  $V_2$  in the arithmetic circuit (12) per a  $1/4$  wavelength with the following equation (7).

$$V_{x1} = -V_1 + V_2 - 3V_0, \quad (0 \leq \theta \leq 45^\circ)$$

$$V_{x2} = -V_1 - V_2 - V_0, \quad (45^\circ \leq \theta \leq 90^\circ) \quad \dots (7)$$

$$V_{x3} = V_1 - V_2 + V_0, \quad (90^\circ \leq \theta \leq 135^\circ)$$

$$V_{x4} = V_1 + V_2 + 3V_0, \quad (135^\circ \leq \theta \leq 180^\circ)$$

That is, the term  $(-V_1 + V_2)$   $(-V_1 - V_2)$   $(V_1 - V_2)$   $(V_1 + V_2)$  of the respective arithmetic equations of the outputs  $V_{x1}$ ,  $V_{x2}$ ,  $V_{x3}$ ,  $V_{x4}$  per a  $1/6$  wavelength of the output  $V$  of the arithmetic circuit (12) are linearization equations, and by selectively summing and/or subtracting  $-3V_0$ ,  $V_0$ ,  $+V_0$ ,  $+3V_0$  to these ones, then the output  $V_x$  is linearized with respect to the input  $\theta_x$  as shown in the lines 11, 12 of Fig. 8.

The electrical circuit can easily perform the arithmetic such as above, for example, such as shown in Fig. 10. That is, (18) (19) (20) (21) are the inverter circuits, (22) (23) are comparator circuits, (24) is a discriminator circuit, (25) (26) are multiplexers, and (27) is an adder circuit.  $+V_1$  and  $+V_2$ , as well as  $-V_1$  and  $-V_2$  which are inverted by the two inverter circuits (18) (19) are inputted to one (26) of the multiplexers, and  $+V_0$  and  $+3V_0$ , as well as  $-V_0$  and  $-3V_0$  which are inverted by the two inverter circuits (20) (21) are inputted to the other multiplexer (26). The two (22) (23) of the comparator circuits compare whether  $V_1$  and  $V_2$  are positive or negative and output the result of comparison to the discrimination circuit (24), and the discrimination circuit (24) discriminates such that  $V_1$  and  $V_2$  are in the range of  $0 \leq \theta \leq 45^\circ$  when both of  $V_1$  and  $V_2$  are positive,

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in the range of  $45^\circ \leq \theta \leq 90^\circ$  when  $V_1$  is negative and  $V_2$  is positive, in the range of  $90^\circ \leq \theta \leq 135^\circ$  when  $V_1$  and  $V_2$  are both negative, and in the range of  $135^\circ \leq \theta \leq 180^\circ$  when  $V_1$  is positive and  $V_2$  is negative. Then, the discriminator circuit (24) sends the discriminated result to the multiplexers (25) (26). As a result, the multiplexers (25) (26) select only the ones of the respective items  $\pm V_1$ ,  $\pm V_2$ ,  $\pm V_0$ ,  $\pm 3 V_0$  to be calculated, based on a discrimination signal of the discriminator circuit (24) and then send the calculated result to the adder circuit (27). The adder circuit (27) computes either one of the equation (7), thereby the output  $V_x$  is obtained. The arithmetic circuit (12) described as above can be achieved by a circuit configuration which is a relatively simple and an inexpensive since the summing and subtracting are the main contents thereof.

Also, the MR element (11) placed in the Y direction and the arithmetic circuit (13) thereof have the same contents as the above-mentioned MR element (10) and the arithmetic circuit (12). That is, the MR element (11) outputs two outputs  $V_3 = k V_0 \cos 2\theta_y$ ,  $V_4 = k V_0 \sin 2\theta_y$ , and the arithmetic circuit (13) computes a linearized output  $V_y$  from these two outputs  $V_3$ ,  $V_4$ .

Now, as shown in Fig. 4, by letting  $\theta$  to be a rotational angle with respect to the Z axis, of the operational lever (1), and  $\theta_x, \theta_y$  to be projection angles of the magnetic field H to the respective MR element (10) (11), then as the same as the conventional one they are represented by

$$\theta_x = \tan^{-1} (\tan \varphi \cdot \cos \theta)$$

$$\theta_y = \tan^{-1} (\tan \varphi \cdot \sin \theta)$$

thus the outputs  $V_x$ ,  $V_y$  of the respective arithmetic circuits (12) (13) are obtained as the linear relation equations,

$$V_x = k V_0 \theta_x \quad \dots (8)$$

$$V_y = k V_0 \theta_y \quad \dots (9)$$

and the rotational angle  $\theta$  and the inclination angle  $\varphi$  are obtained as follows.



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$$\theta = \tan^{-1} \left( \frac{\tan \frac{v_y}{v_0}}{\tan \frac{v_x}{v_0}} \right) \quad \dots (10)$$

$$\varphi = \tan^{-1} \sqrt{\tan^2 \frac{v_x}{v_0} + \tan^2 \frac{v_y}{v_0}} \quad \dots (11)$$

The rotational angle  $\theta$  and the inclination angle  $\varphi$  of the operational lever (1) obtained as described above are, for the respective MR elements (10) (11), the detection output  $V_1$ ,  $V_2$  of the non-linear sinusoidal waves whose phases differ a  $1/4$  wavelength respectively for the inputs of the magnetic field angle of the permanent magnet (3), but by processing the above calculations, the linearized arithmetic outputs which are proportional to the magnetic angle as shown in the equations (8) and (9) are obtained.

As described above, according to the present invention, the linearized outputs corresponding to the rotational angle and the inclination angle of the operational lever have been obtained and the detection accuracy has been enhanced, and also the angle detection range is greatly expanded. In fact, on the contrary to that the conventional effective use angle is just  $\pm 15^\circ$ , the effective use angle range is expanded to  $\pm 90^\circ$  for the present invention, and thus the effectiveness has been demonstrated.

Further, the joystick structure of the present invention is not intended to limit to the embodiments described as above, and, for example, an idea of arranging that the ball is made to be as a hollow and the magnetic sensors are fixedly placed therein, etc. is also possible. Moreover, although the magnetic sensors are placed on the orthogonal surfaces adjacent each other within

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the magnetic field space of the magnet, it is possible to place them on the four surfaces opposite each other.

#### 4. Brief Description of the Drawings

Figs. 1 and 2 are respectively a side cross sectional view and a cross sectional view along the line II-II of the conventional joystick, Fig. 3 is a main unit plane view showing one example of the MR element, Fig. 4 is an operation principle diagram for illustrating the detection principle of the rotational angle and the inclination angle of the operational lever in the joystick, Fig. 5 is an error characteristic diagram of Fig. 1, Figs. 6 and 7 are respectively a side cross sectional view and a cross sectional view along the line VII-VII of the mechanism unit showing one embodiment of the present invention, Fig. 8 is a main unit plane view showing one example of the MR element (the magnetic sensor) used for the present invention, Fig. 9 is a waveform diagram of the outputs of the MR element and the arithmetic outputs of Fig. 8, and Fig. 10 is a block diagram showing one example of the arithmetic circuit of Fig. 7.

(1)...operational lever, (2)...ball, (3)...permanent magnet, (4)...ball receptor, (10) (11)...magnetic sensors (MR elements), and (12) (13)...arithmetic circuits.

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